NO SPECIAL WIDTH MEMBRANE

NO MEMBRANE TO INSTALL BETWEEN PURLINS

gged in.

IN USE unplug the tool.

NO EXCESS MEMBRANE BURIED IN THE LAPS

RHINOBOND COMG. ROOFING PRODUCTS Superior productivity. METAL ROOF SOLUTION

Superior performance.

HOW DO YOU FIX A LEAKY METAL ROOF?



RhinoBond offers a faster, better solution. Call 800[.]633[.]3800 for details.

TAKE THE HASSLE OUT OF METAL ROOF RETROFIT PROJECTS

Metal roofs can be a thing of beauty. They can add to the aesthetics of the structure and blend into the local environment. But they can also be a nightmare. Over time, building expansion and contraction, weather, UV exposure and acid rain can leave them rusting, leaking and falling apart.

When a metal roof fails, there are many options, but only one great solution: the RhinoBond System from OMG Roofing Products.

A SUPERIOR ALTERNATIVE

RhinoBond is a superior membrane attachment system for TPO and PVC membranes and the ideal, hassle-free solution for metal retrofit applications. With this Factory Mutual approved system, fasteners are installed into the purlins for maximum uplift resistance, yet they do not have to be placed in the seams of the membrane. This gives roofers the flexibility of using maximum width membrane positioned in any direction. **Forget about special width rolls or burying excessive material in the laps.**

PATENTED TECHNOLOGY

RhinoBond is based on patented electromagnetic induction welding technology called SINCH[®]. Just place the RhinoBond tool on the membrane directly over the specially coated RhinoBond plate and activate the tool to bond the underside of the membrane to the plate. The process only takes a few seconds. A weighted magnetic RhinoBond heat sink placed over the welded plate helps promote a strong bond.





"We watched our production increase to an average of 220 squares per day. We faced some fairly heavy, sustained winds, and the system performed more like a fully adhered system, with very little movement in the sheet. This project was proof-positive that the RhinoBond system is a gamechanging method of installation that has countless benefits for both the clients and the contractors."

Brian Kimbrell President Merit Roofing Systems Richardson, Texas

FEWER FASTENERS, FEWER SEAMS, ZERO PENETRATIONS

As with most mechanically attached systems, standing seam metal retrofit roof assemblies usually require extra fastening around the perimeter and in the corners of the roof where wind uplift forces can be the strongest. Since membrane width is not an issue with RhinoBond, adding extra fasteners and plates in these areas provides a tighter pattern for full-width membrane. Thus, you get enhanced security with fewer seams, and zero membrane penetrations.

MEMBRANE ORIENTATION, HAVE IT YOUR WAY

Furthermore, unlike with traditional single-ply recovers on standing seam metal projects, membrane orientation is not a factor. Roofing membrane can be installed parallel or perpendicular to the purlins, and with far fewer seams, for a faster and easier installation.

BETTER PRODUCTIVITY WITH RHINOBOND

An experienced operator can weld up to five plates per minute. When combined with fewer seams to weld, RhinoBond is an even more efficient option.

INSULATION COMPATIBILITY*

RhinoBond is compatible with mineral wool, polyisocyanurate, and hard cover boards as well as any insulation that will not melt by the induction welding process. When using induction welding directly over XPS, EPS, use a minimum 1/4-in. (6mm) thick cover board or 4-in. (102mm) round cardboard discs under each plate to protect the insulation from melting. On foil faced insulation, the recommended minimum cover board is 1½-in. (38mm).

When using RhinoBond directly over a metal deck, a minimum of 1½-inches (38mm) of insulation is required for proper tool operation.

*These recommendations address various technical operating requirements of the RhinoBond Induction Tool only, and are not provided in lieu of any applicable building code or roofing system manufacturer requirements or specifications.

GLOBAL USE

- World's Leading Induction Based Roofing System
- Nearly 2.0 Billion Sq. Ft. Installed
- 1,000's of Projects
- 37 Countries
- Accepted and supported by most roofing system manufacturers.



SIMPLE 3 STEP INSTALLATION PROCESS



1. Fill the flutes with tapered insulation.



2. Secure a cover board* to the purlins with RetroDriller fasteners and round RhinoBond Plates for membrane attachment. *Additional non-RhinoBond insulation fasteners may be required per FM guidelines, as illustrated by the square plates shown above. Spacing is always specified by the roof system manufacturer.



3. After the membrane is installed, weld each plate using the RhinoBond tool.

NATIONWIDE CUSTOMER SUPPORT

OMG is the leading U.S. supplier of roofing fasteners, roof insulation adhesives, retrofit roof drains, pipe supports and engineered edge metal systems.



When it comes to service, OMG Roofing Products has a nationwide network of field sales representatives available to help. We're there when you need us for product demonstrations, training, job starts and more.

Let our local sales representative help with your next project.

For more information or an on_site RhinoBond demonstration, please call 800^{.633[.]3800.}

FASTENERS & PLATES

The RhinoBond System includes 3-inch (80mm) round specially coated RhinoBond plates, sold in buckets of 500. Plates are available for TPO and PVC membranes. RhinoBond plates



meet FM 4470 criteria for corrosion resistance and can be installed with several OMG fasteners.

The OMG RetroDriller Fastener is ideal for use with the RhinoBond System in standing seam metal retrofit applications. The OMG RetroDriller Fastener has ½-in. (13mm) drill point which allows the screw to quickly drill through the purlin before the threads engage into the standing seam metal roof. This greatly reduces point burnout,

breakage and "jacking." The OMG RetroDriller is available in five lengths from 4-in. to 10-in. (100mm to 255mm), and can be used in structural steel purlins up to $\frac{3}{16}$ -in. (5mm) thick.

ATTENTION: RhinoBond Plates must be protected from prolonged UV (ultra violet) sun exposure. Keep RhinoBond buckets covered when not retrieving plates. Installed RhinoBond plates must be covered with membrane by the end of each workday.

GET RHINOBOND PERFORMANCE FROM START TO FINISH

RhinoBond tools operate on 110- and 220-volt power sources for global use (see Owner's Manual for details). Using the entire RhinoBond System including RhinoTrac, RhinoBond Plate Marker and Hand Welder, provides RhinoBond performance everywhere on the roof.

RhinoTrac can drive fasteners straight and to the right depth every time. The Plate Marking tool helps find, and temporarily mark, RhinoBond Plates under the membrane, so contractors know where to weld. The Hand Welder enables induction welding everywhere on the roof, including under raised structures and on vertical surfaces!



Check out our RhinoBond calculator to see how much material you can save on your next project. Visit OMGRoofing.com.



Scan the QR-code to Access RhinoBond On-line Resources, or go to www.rhinobondresources.com



ROOFING PRODUCTS 153 BOWLES ROAD, AGAWAM, MA 01001 800.633.3800 WWW.OMGROOFING.COM

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 800-633-3800
 WWW.OMGROOFING.COM
 INFO@OLYFAST.COM

 U.S. Patent Nos. 6,665,991; 6,710,314; 6,849,837; 7,399,949; 8,492,683; 8,933,379. Canadian Patent Nos. 2,458,353; 2,602,753. U.S. Patent Pending. RhinoBond® and SINCH® are registered trademarks of OMG, Inc. Copyright © 2019 OMG, Inc. All rights reserved.

